



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - IS 1458 Class V

Standard Specification for Railway Bronze Ingots and Casting

Group - Non-Ferrous Copper Alloy

Sub Group - IS 1458 Railway Bronze Ingots and Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Ingots and Casting

Chemical Composition			Heat Treatment			
Tin	Sn %	4.000 - 6.000	As-Cast			
Lead	Pb %	4.000 - 6.000				
Zinc	Zn %	4.000 - 6.000				
Phosphorus	P %	0.050 max.				
Iron	Fe %	0.300 max.				
Antimony	Sb %	0.300 max.				
Iron + Antimony	Fe% + Sb%	0.500 max.				
Aluminium	Al %	0.010 max.				
Other	Ot%	0.600 max.				
Copper	Cu %	Balance				
-	-	-	Mechanical Properties			
-	-	-			Tensile Strength in Mpa	186 min.
-	-	-			Yield Strength in Mpa	-
-	-	-			Elongation in %	8 min.
-	-	-			Reduction of Area in %	-
-	-	-			Hardness in BHN	-
-	-	-			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
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-	-	-	-
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-	-	-	-
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

ONE STOP SOLUTION FOR METAL PARTS